

ASAP Please ☺ for Exp

Work Order ID 54049

November 26, 2009 10:10:53 AM



Item ID: D4036-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Protector (Baggage Door)

Start Date: 11/27/09 Start Qty: 3.00



Cust Item ID:

Required Date: 11/30/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

u

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4036

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D4036

Prog Rev: A

Dwg Rev: A

Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

9-11-26
9-11-26

③

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54049

November 26, 2009 10:10:53 AM

Page 2

Item ID: D4036-1

Revision ID:

Item Name: Baggage Protector (Baggage Door)

Start Date: 11/27/09 Start Qty: 3.00

Required Date: 11/30/09 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: Date:

QC: Date:

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Memo

Tooling:

SPC (Y/N):

Set Up/
Run Hours

0.00

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

Memo

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



2) 500ml/kg

(B)

4

09/11/27 (3)

not control dwg
PLSD on ECU

~~09/11/27~~

09/11/27

MF
09-11-27

Picklist Print

November 26, 2009 10:10:52 AM

Page 1

Work Order ID: 54049

Parent Item: D4036-1

Parent Item Name: Baggage Protector (Baggage Door)

Comments: IPP RevA: new issue DD 09.11.26 verified by:JLM

Start Date: 11/27/09

Required Date: 11/30/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,509.138	18.3701			



GE PLASTICS LEXAN SHEET



89-11-06

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

2509.138698

103106

7.8

105330

54

109455

46.695

111710

329.893632

112585

2070.75007

103106
105330
109455

6.1233
6.1233
6.1233

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	54049
Description: BAGGAGE PROTECTOR (DOOR)		Part Number:	D4036-1
Inspection Dwg: D4036-1 Rev: A		Page 1 of 1	

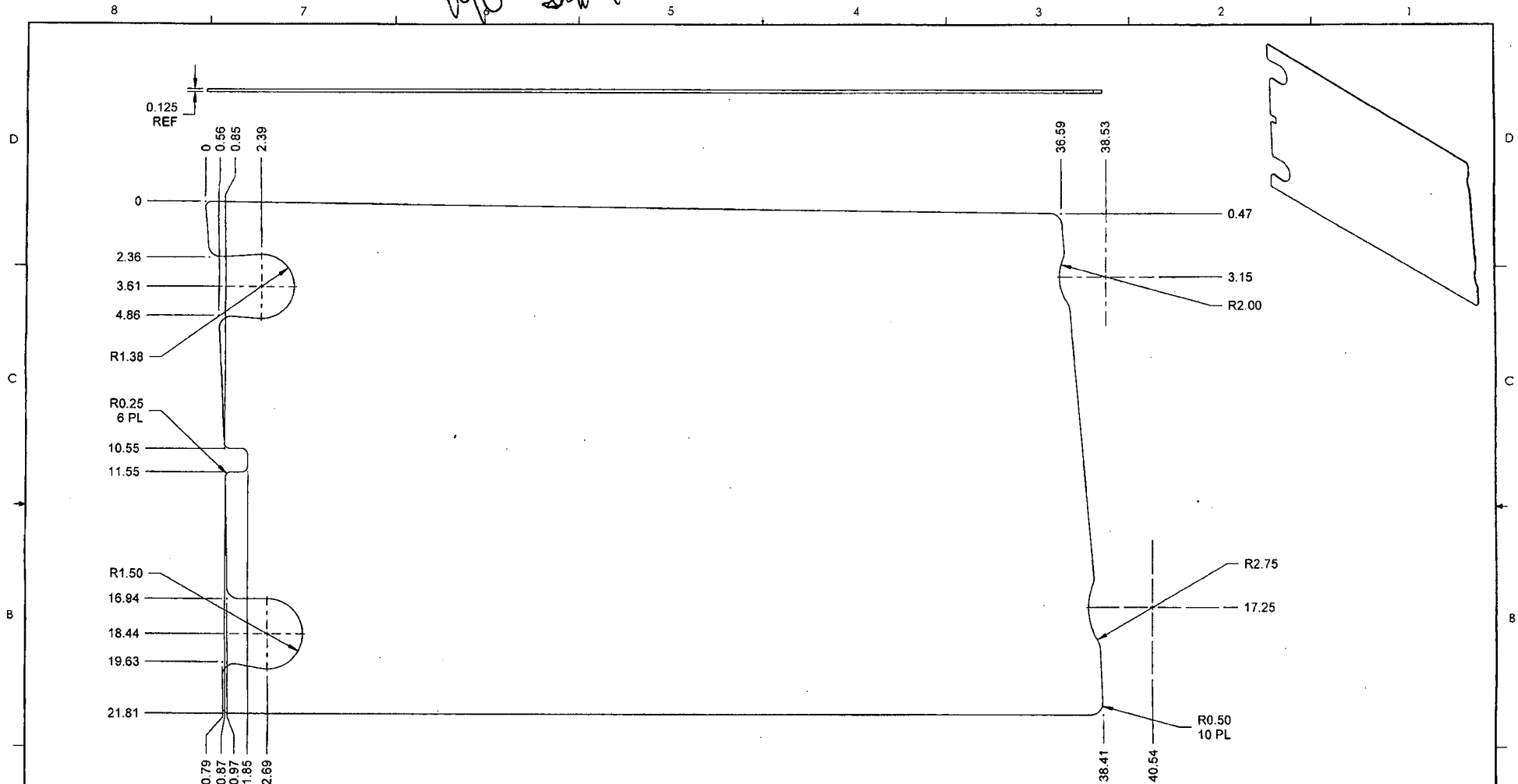
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.36	± .030	2.36	✓			
3.61	± .030	3.61	✓			
4.86	± .030	4.86	✓			
10.55	± .030	10.55	✓			
11.55	± .030	11.55	✓			
16.94	± .030	16.94	✓			
18.44	± .030	18.44	✓			
19.63	± .030	19.63	✓			
21.81	± .030	21.81	✓			
3.15	± .030	3.15	✓			
17.25	± .030	17.25	✓			
36.50	± .030	36.599	✓			
38.41	± .030	38.41	✓			
.79	± .030	.766	✓			
.87	± .030	.855	✓			
.97	± .030	.954	✓			
1.85	± .030	1.828	✓			
2.69	± .030	2.692	✓			
.125	± .010	.128	✓			

Measured by:	IB	Audited by:	S	Prototype Approval:	N/A
Date:	9-11-26	Date:	09/14/26	Date:	N/A
Rev	Date	Change	Revised by	Approved	
A		New Issue	KJ/JLM		

40 50049



D4036-1 BAGGAGE PROTECTOR - BAGGAGE DOOR
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4036-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 4.22 lbs
- 8) CHECK PER TEMPLATE DT9558

A		NEW ISSUE				09.11.25		
REV.		DESCRIPTION			BY		DATE	
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA						
DRAWN								
CHECKED								
MFG. APPR.								
APPROVED								
DE APPR.								
DATE							09.11.25	
					D4036		SHEET 1 OF 1	
					TITLE		SCALE	
					BAGGAGE PROTECTOR		NTS	
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L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: November 26, 2009 9:03 AM
To: 'Mike Petsche'; 'L Lacelle'; 'Eric Charbonneau'
Cc: 'David Shepherd'
Subject: D4036-a Signed
Attachments: D4036-a Signed.pdf

Good morning every one.

Please find attached the signed off drawing for the D4036-1 parts that Eagle wants. Since this is just and Eagle part we will not be issuing an ECN for this drawing until we have a chance to incorporate the new part into the D206/407-781 kits etc.

Mike
Hard copy of the approved drawing is on its way to you today.

Let me know if there is any other info that you need.

Regards,

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328

F: 403-717-1288

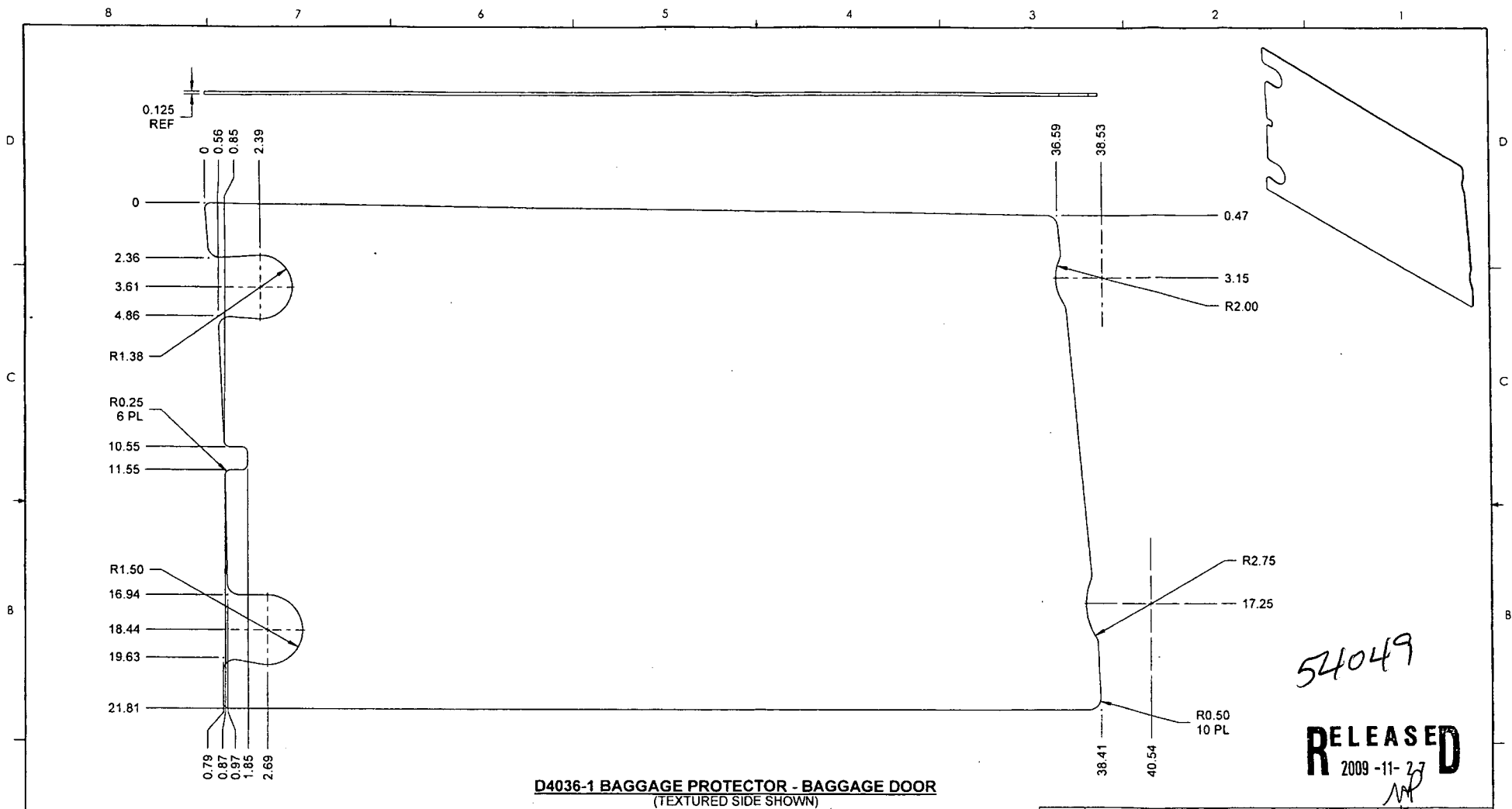
E: hsiemens@dartaero.com

W: www.dartaero.com

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 5G9

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-- 11/27/09 --



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DRAWN					
CHECKED		DRAWING NO.			REV. A
MFG. APPR.		D4036			SHEET 1 OF 1
APPROVED		TITLE			SCALE
DE APPR.		BAGGAGE PROTECTOR			NTS
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